

# CERTIFICATE

Management system as per  
**DIN EN ISO 9001 : 2008**

In accordance with TÜV NORD CERT procedures, it is hereby certified that

**Künne Gruppe**  
Hauptstraße 101  
58675 Hemer  
Germany

with the locations / sites according to the annex

**KÜNNÉ**  
GRUPPE

applies a management system in line with the above standard for the following scope

**Manufacture and sale of high and low carbon steel wire in conformance with national and international standards and with customers specification. Construction, manufacture and sale of special and standard wire cables, customised manufacture of carrying and sling gear**

Certificate Registration No. 04 100 950512  
Audit Report No. 3515 8449

Valid from 2015-06-26  
Valid until 2018-06-25  
Initial certification 1995

**Kbaas**

Certification Body  
at TÜV NORD CERT GmbH

Essen, 2015-05-29

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

[www.tuev-nord-cert.com](http://www.tuev-nord-cert.com)



# ANNEX

to Certificate Registration No. 04 100 950512  
DIN EN ISO 9001 : 2008

**Künne Gruppe**  
Hauptstraße 101  
58675 Hemer  
Germany

**KÜNNE**  

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GRUPPE

Certificate Registration No.	Location	Scope
04 100 950512-001	Drahtwerk Wagener GmbH & Co. KG Am Hünengraben 1 58762 Altena Germany	Production and sale of unalloyed, patented spring steel wire, spoke wire, steel wire for upholstered furniture and mattress springs, in accordance with national and international standards and customers specifications
04 100 950512-003	Drahtseilwerk Hemer GmbH & Co. KG Apricker Weg 13 58675 Hemer Germany	Construction, manufacture and sale of special and standard wire cables, customized manufacture of carrying and sling gear
04 100 950512-004	H. Künne GmbH & Co. KG Stahldrahtwerk Hauptstraße 101 58675 Hemer Germany	Manufacture and sale of high and low carbon steel wire in conformance with national and international standards and with customers specifications

End of the List

**IKaas**

Certification Body  
at TÜV NORD CERT GmbH

Essen, 2016-01-13

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

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Deutsche  
Akkreditierungsstelle  
D-ZM-12007-01-01



# CERTIFICATE

Management system as per  
**DIN EN ISO 9001 : 2008**

In accordance with TÜV NORD CERT procedures, it is hereby certified that

**Drahtwerk Wagener GmbH & Co. KG**  
Am Hünengraben 1  
58762 Altena  
Germany

**DRAHTWERK WAGENER**  
STAHL DRAHTWERKE ALTENA   
KÜNNE GRUPPE

applies a management system in line with the above standard for the following scope

**Production and sale of unalloyed, patented spring steel wire, spoke wire, steel wire for upholstered furniture and mattress springs, in accordance with national and international standards and customers specifications**

Certificate Registration No. 04 100 950512-001  
Audit Report No. 3515 8449

Valid from 2015-06-26  
Valid until 2018-06-25  
Initial certification 1995

  
Certification Body  
at TÜV NORD CERT GmbH

Essen, 2016-01-13

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits. This certificate is valid in conjunction with the main certificate.

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

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