

CERTIFICATE

for the Energy Management System as per
DIN EN ISO 50001 : 2011

In accordance with TÜV NORD CERT procedures, it is hereby certified that

Künne Gruppe
Hauptstraße 101
58675 Hemer
Germany
with the locations according to the annex

KÜNNE


GRUPPE

applies a management system in line with the above standard for the following scope

**Manufacture and sale of high and low carbon steel wire in conformance with
national and international standards and with customers' specification**

Certificate Registration No. 04 764 950512
Audit Report No. 3515 8666

Valid from 2015-06-12
Valid until 2018-06-11
Initial certification 2015

The signature of Jansen-Landolt is written in black ink over the text.
Certification Body
at TÜV NORD CERT GmbH

Essen, 2015-06-12

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

www.tuev-nord-cert.com


ANNEX

to Certificate Registration No. 04 764 950512
DIN EN ISO 50001 : 2011

Künne Gruppe
Hauptstraße 101
58675 Hemer
Germany

KÜNNE
GRUPPE

Certificate Registration No.	Location	Scope
04 764 950512-001	Drahtwerk Wagener GmbH & Co. KG Am Hünengraben 1 58762 Altena Germany	Production and sale of unalloyed, patented spring steel wire, spoke wire, steel wire for upholstered furniture and mattress springs, in accordance with national and international standards and customers specifications
04 764 950512-004	H. Künne GmbH & Co. KG Stahldrahtwerk Hauptstraße 101 58675 Hemer Germany	Manufacture and sale of high and low carbon steel wire in conformance with national and international standards and with customers specifications
End of the List		


Certification Body
at TÜV NORD CERT GmbH

TÜV NORD CERT GmbH

Langemarckstraße 20

Essen, 2016-01-13

45141 Essen

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CERTIFICATE

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DIN EN ISO 50001 : 2011

In accordance with TÜV NORD CERT procedures, it is hereby certified that

Drahtwerk Wagener GmbH & Co. KG
Am Hünengraben 1
58762 Altena
Germany


DRAHTWERK WAGENER
STAHLDRAHTWERKE ALTENA 
KÜNNE GRUPPE

applies a management system in line with the above standard for the following scope

**Production and sale of unalloyed, patented spring steel wire, spoke wire, steel wire
for upholstered furniture and mattress springs, in accordance with national and
international standards and customers specifications**

Certificate Registration No. 04 764 950512-001
Audit Report No. 3515 8666

Valid from 2015-06-12
Valid until 2018-06-11
Initial certification 2015


Certification Body
at TÜV NORD CERT GmbH

Essen, 2015-06-12

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits. This certificate is valid in conjunction with the main certificate.

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

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