

# Certificate

Management system as per  
**DIN EN ISO 9001:2015**

The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to ISO/IEC 17021-1:2015, that the organization

**Künne Gruppe**  
**Hauptstraße 101**  
**58675 Hemer**  
**Germany**



with the locations according to the annex

operates a management system in accordance with the requirements of DIN EN ISO 9001:2015 and will be assessed for conformity within the 3 year term of validity of the certificate.

Scope

**Manufacture and sale of steel wire and patented rope and spring steel wire; Construction, manufacture and sale of special and standard wire cables, customized manufacture of carrying and sling gear; Manufacture and sale of low- and high carbon wire; Development, production and distribution of lifting means, load handling devices and equipment; Production and distribution of lifting means, load handling devices and equipment; Trade in wire rod, flat products, long products, quality steel, bright steel, structural steel, forged semi-finished products and stainless steel**

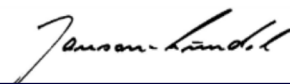
Certificate Registration No. 04 100 950512  
Audit Report No. 3533 4607

Valid from 2021-07-01  
Valid until 2024-06-25  
Initial certification 1995



Visit our database to verify the validity of this certificate.

Essen, 2023-07-03

  
Certification Body at TÜV NORD CERT GmbH

# Annex

to Certificate Registration No. 04 100 950512  
**DIN EN ISO 9001:2015**

**Künne Gruppe**  
**Hauptstraße 101**  
**58675 Hemer**  
**Germany**



Certificate Registration No.	Location	Scope
04 100 950512-001	Drahtwerk Wagener GmbH & Co. KG Am Hünengraben 1 58762 Altena Germany	Manufacture and sale of steel wire and patented rope and spring steel wire
04 100 950512-003	Drahtseilwerk Hemer GmbH & Co. KG Apricker Weg 13 58675 Hemer Germany	Construction, manufacture and sale of special and standard wire cables, customised manufacture of carrying and sling gear
04 100 950512-004	Künne GmbH & Co. KG Stahldrahtwerk Am Heßufer 27 58675 Hemer Germany	Manufacture and sale of low- and high carbon wire
04 100 950512-005	Globus Drahtseilwerk GmbH & Co. KG Herderstraße 24 40721 Hilden Germany	Development, production and distribution of lifting means, load handling devices and equipment
04 100 950512-006	NOWEHA Nordwestdeutsche Handelsgesellschaft H. Pieper GmbH & Co. KG Hafenstraße 120 47199 Duisburg Germany	Production and distribution of lifting means, load handling devices and equipment

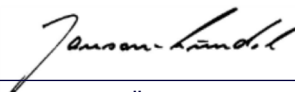
# Annex

to Certificate Registration No. 04 100 950512  
**DIN EN ISO 9001:2015**

Certificate Registration No.	Location	Scope
04 100 950512-007	Künne Qualitätsstahl GmbH Hauptstraße 101 58675 Hemer Germany	Trade in wire rod, flat products, long products, quality steel, bright steel, structural steel, forged semi-finished products and stainless steel
04 100 950512-008	Josef vom Hövel Rheinischer Hebezeug-Vertrieb GmbH Mathias-Brüggen-Straße 19 50827 Köln Germany	Production and distribution of lifting means, load handling devices and equipment

End of the List

Essen, 2023-07-03

  
 Certification Body at TÜV NORD CERT GmbH